TEMPCORE™ Technology the most effective processes in the production of TMT bars developed by the Centre de Rechaerche

Metallurgiques (CRM) Belgium.

Rolling steel billet in to steel rods by passing through rolling mill.

Rolled steel rods are passed through the **TEMPCORE™** quenching system

Through the TEMPCORE™ quenching **system**, water pressure is optimised

> Sudden quenching and drastic change in temperature toughen the outer layer of the steel bar

> > In order to equalise the temperature difference between the soft inner core and the tough exterior the atmospheric cooling process is done

> > > Tuning the bars into ferritepearlite structure by quenching and self-tempering process.

Manufacturing process

Authorised Dealer

Properties	Fe 550D Grade		
Constituent(%)	IS:1786-2008	SSITMT	
Carbon(Max)	0.25	0.23	
Sulphur(Max)	0.040	0.035	
Phosphours(Max)	0.040	0.035	
S&P(Max)	0.075	0.060	

HEAD OFFICE

No.18/26, 2nd Street, Loganathan Nagar, Choolaimedu, Chennai -600094.

No.15/1 Abc, 16, 17/1ab 2a, Vasanadu Gollapalee, Kuppam Mandal, Andhra Pradesh, Chitoor-517425.

FACTORY-2

No.223 & 233 Nelvai Thirumukkoodal Road, Amaravathipattinam Village, Kattankulam, Panchayath, Uthiramerur Taluk, Kanchipuram-631606.

95662 40404 🔀 crm@sakthisteels.com 🥘 www.sakthisteels.com

SSI TMT Standard

	Std. Wt. (Kg/Mtr.)		Piece Wt. (12.200 Mtr.)		Bundle Wt.		Pieces
Size	Min	Max	Min	Max	Min	Max	in Bundle
8	0.370	0.390	4.514	4.758	45.140	47.580	10
10	0.580	0.610	7.076	7.442	49.532	52.094	7
12	0.850	0.880	10.370	10.736	51.850	53.680	5
16	1.520	1.560	18.544	19.032	55.632	57.096	3
20	2.430	2.460	29.646	30.012	59.292	60.024	2
25	3.780	3.840	46.116	46.848	46.116	46.848	1
28	4.700	4.810	57.340	58.682	57.340	58.682	1
32	6.200	6.300	75.640	76.860	75.640	76.860	1

Mechanical specification: BIS Standard vs SSI TMT

	Fe 550D Grade		
Properties	IS:1786-2008	SSITMT	
Yield Stress-N/mm²(Min.)	550	570	
Tensile Strength-N/mm ² (Min.)	600	640	
TS/YS Ratio(Min.)	1.08	1.11	
Elongation %(Min.)	14.5	17.0	
Total Elongation %(Min.)	5	6	

Chemical specification: BIS Standard VS SSI TMT Fe550D Grade

Properties	Fe 550D Grade		
Constituent(%)	IS:1786-2008	SSITMT	
Carbon(Max)	0.25	0.23	
Sulphur(Max)	0.040	0.035	
Phosphours(Max)	0.040	0.035	
S&P(Max)	0.075	0.060	





The true identity of construction's Strength & longevity

















